

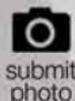


# NO-SLACK®

## OPERATING INSTRUCTIONS



We make it **EASY**



[www.fifthwheel.com](http://www.fifthwheel.com)

### IMPORTANT

Read these instructions before mounting or operating fifth wheel. See WARNINGS and important information on page 2 and back cover.

## Introduction

---

**FOR YOUR SAFETY USE ONLY GENUINE FONTAINE SERVICE PARTS. USING PARTS THAT DO NOT MEET FONTAINE SPECIFICATIONS WILL VOID WARRANTY.**

Read before mounting or operating fifth wheel.

After fifth wheel is installed these important instructions must be permanently retained in the tractor glove box.



### **Warning!**

**WARNING!** Failure to follow these instructions could cause a hazardous operating condition resulting in serious personal injury or death.

**WARNING!** The visual inspection is required by law. Some improper couplings can pass a “tug test” and sound is not reliable to verify proper coupling. The coupling procedure is not complete without a visual inspection. It is necessary to get out of the tractor and look. Incorrect coupling could cause the trailer to disconnect, possibly resulting in serious personal injury or death.

**WARNING!** When coupling, the fifth wheel must lift the trailer. Always inflate the tractor suspension air bags prior to coupling. Coupling should not be attempted with the tractor suspension air bags deflated. Inflating the tractor suspension air bags while positioned underneath the trailer may result in damage to and incorrect coupling of the fifth wheel, possibly resulting in serious personal injury or death.

**WARNING!** Do not use any fifth wheel that has damaged components or fails to operate properly.

**WARNING!** Failure to follow these specifications will void the warranty and could affect product performance.

**WARNING!** Air cylinder(s) should not be disassembled as contents are under pressure.

**WARNING!** Under no circumstances should a sliding fifth wheel be repositioned while the tractor and trailer are in motion. This could result in personal injury or death.

**WARNING!** Do not use a lube plate (high-density polyethylene) on top of the fifth wheel or kingpin bolster plate in lieu of grease without prior approval by Fontaine.

## Introduction

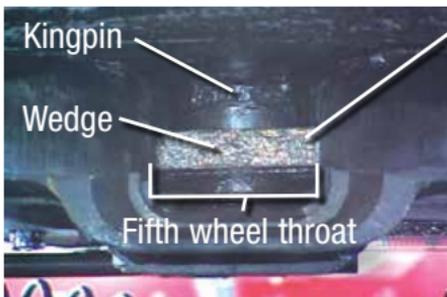
### HOW TO TELL IF THE FIFTH WHEEL IS PROPERLY LOCKED – No Slack®

Verify secure coupling with a “tug test”, by easing the tractor forward, with the trailer brakes on, to feel resistance of the load. Set the parking brakes on the tractor and trailer and get out of the tractor and visually inspect, using a flashlight, that the fifth wheel is properly closed.

**IMPORTANT: Improperly coupled fifth wheel may in some circumstances be able to pass a “tug test”. A visual inspection is always required.**

**The locking jaw and wedge must be fully across the throat of the fifth wheel, there must be no gap between the fifth wheel and the trailer plate, and the pull handle must be within 1” or less from the skirt of the fifth wheel. All three areas of the fifth wheel must be inspected to ensure that the fifth wheel is properly coupled.**

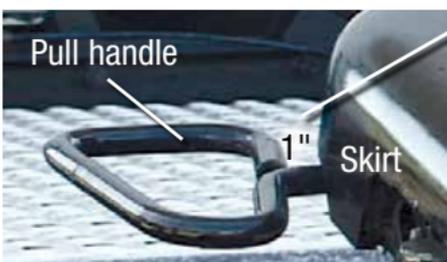
**Below are three critical areas of visual inspection that drivers must perform after every couple.**



Locking jaw and wedge must be fully across the throat of the fifth wheel



No gap between trailer bottom and fifth wheel



Gap between pull handle and skirt of wheel less than 1”.

**If the visual inspection indicates that you failed to obtain a proper couple, open the fifth wheel, inspect for damaged components, and repeat the coupling sequence.**

# Introduction

---

For over 75 years, Fontaine has been passing customer performance tests by building fifth wheels with innovative technology, uncompromising quality, and features designed to ensure cost-efficient performance.

This handbook provides instructions and recommended procedures to ensure optimum performance from your new Fontaine® No-Slack® fifth wheel.

**Keep this handbook in the tractor glove box after your fifth wheel has been installed.**

For convenience, record fifth wheel information below:

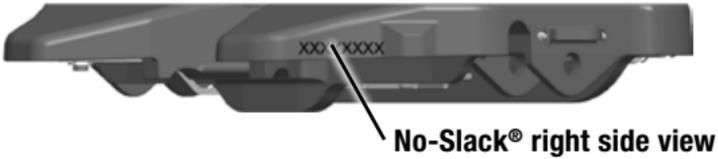
Model number: \_\_\_\_\_

Serial number: \_\_\_\_\_

In service date: \_\_\_\_\_

Serial number engraved into the right side of the fifth wheel skirt. Note: position 5 and 6 of the serial number indicates the year built.

**New (current) style serial number** (after 11/27/2000). Serial number engraved directly into the right side of fifth wheel skirt.



If you have any questions concerning your new fifth wheel, our Customer Service Department is available to help you. Please email at [info@fifthwheel.com](mailto:info@fifthwheel.com) or call (800) 874-9780.

**Note:** For warranty information go to:  
<http://www.fifthwheel.com>

Choose "Support" menu and select  
"Warranty information."

For installation information go to:  
<http://www.fifthwheel.com>

Enter LT-181 in search field.

Contents	Pages
Section I – Pre-service and operation . . . . .	5-9
Section II – Coupling instructions . . . . .	10-20
Section III – Inspection and maintenance .	20-23

## Section I – Pre-service and operation

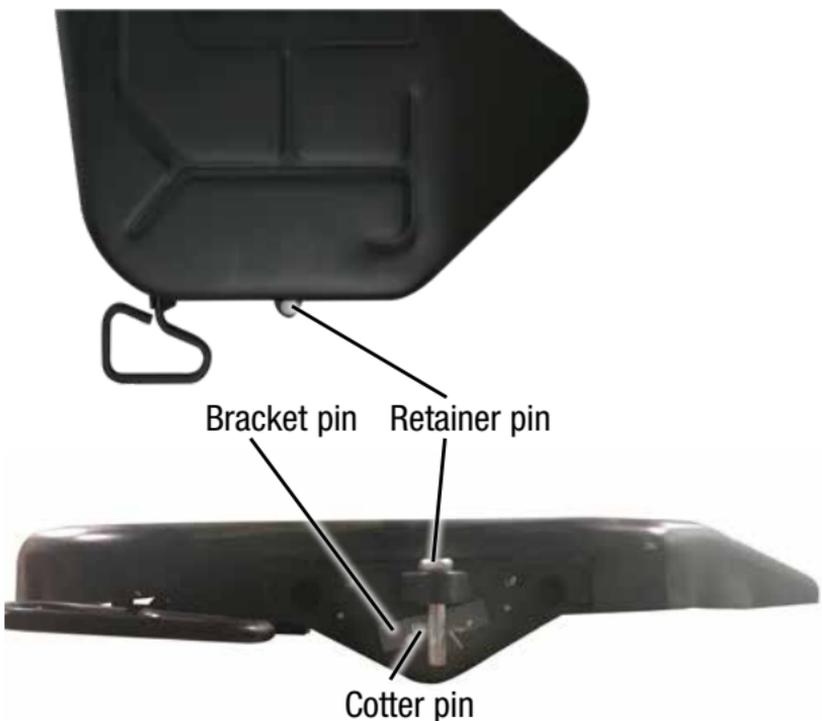
Always check for damage due to improper handling or delivery practices prior to starting recommended pre-service procedure.

### A. Fasteners

Make sure all nuts and bolts are in place and properly tightened.

Check to see if both bracket pins are in place and secured by retainer pins and cotter pins (see FIGURE 1).

**FIGURE 1**



# Pre-service and operation

## B. Lubrication

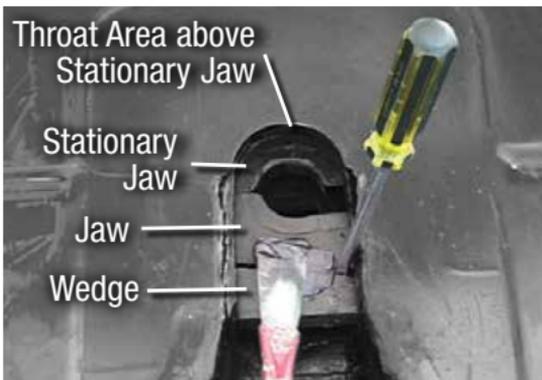
1. Tilt the top plate forward (front of the fifth wheel down) and apply grease to each bearing area through the zerk fitting (No-Slack® 6000/7000/7000CC/E7000/E7000CC/H7) located on each side of the top plate just to the front of the bracket pins. Continue to apply grease until it is coming out of the back of the bearing. It may be necessary to raise the rear of the fifth wheel with a pry bar to open up the pocket slightly and allow the grease to flow through. A substantial amount of grease may be required initially to fill the reservoir. Tilt the wheel to the rear (rear of the wheel down) and repeat the procedure. Rock the top plate back and forth several times to spread the grease over the bearing surface.

Inspect the trailer kingpin plate and top surface of the fifth wheel to make sure each is properly greased. A liberal coating of grease should be applied to the complete surfaces of both the trailer kingpin plate and the top surface of the fifth wheel. A paddle or brush will make this job easier.

**Do not use a lube plate (high density polyethylene) on top of the fifth wheel or on the kingpin in lieu of grease. The additional thickness of this material can prevent the proper operation of the fifth wheel and can cause a dangerous condition.**

2. Lubricate the fifth wheel prior to opening and closing. Referring to (see FIGURES 2-4 on next pages), grease the jaw and wedge on top and bottom. Separate the jaw and wedge with a large screwdriver and distribute the grease along the full length of the jaw and wedge mating surfaces. In addition, apply grease to the stationary jaw as well as the throat area above the stationary jaw (see FIGURE 2). Open and close the fifth wheel several times to further distribute the grease.

**FIGURE 2**



Separate the **Jaw** and **Wedge** with a screwdriver and grease the full length of the mating surfaces. Grease the **Throat Area** above the Stationary Jaw and the **Stationary Jaw**.

## Pre-service and operation

For helpful lubrication video scan or go to [www.fifthwheel.com](http://www.fifthwheel.com) and enter "grease video" in search field and choose: How to Inspect/grease No-Slack® Jaw and Wedge



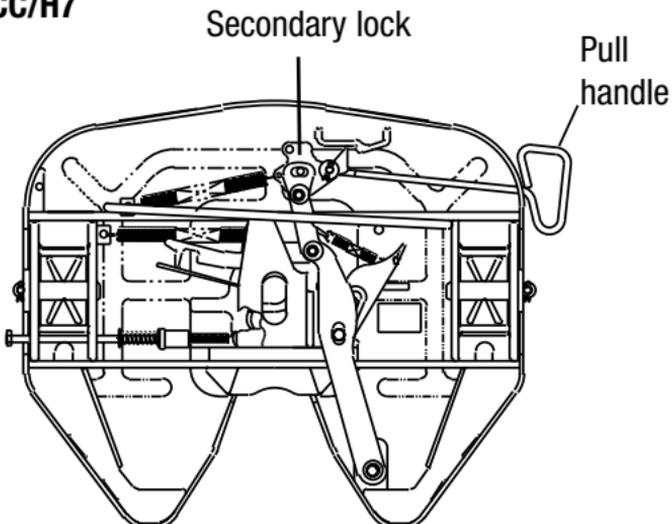
Fontaine recommends the use of a lithium complex grease when applying lubricant to the locking jaw and wedge. Lightly oil other moving parts in the fifth wheel. (Areas or regions that experience extreme and/or prolonged freezing temperatures should consider using a less viscous lubricant such as: Mobil SHC-007, 90 weight gear oil, etc. Fontaine suggests contacting your specific lubricant manufacturer for guidelines on mixing compatibility of any lubricant). In cold weather applications please refer to technical bulletin TB-008 and LT-203. Technical bulletins are available at [fifthwheel.com](http://fifthwheel.com) under the support menu.

3. For sliding fifth wheels, lightly oil the locking mechanism. Operate the mechanism several times to ensure it is functioning properly.
4. Grease the top plate. Spread grease all over the mating surface of the top plate. Be sure the grease pockets built into the top plates are full of grease.

### C. Operation

1. Fontaine's No-Slack® 6000/7000/7000CC/E7000/E7000CC/H7 open by a straight pull on the release handle which releases the secondary lock automatically as the mechanism opens (see FIGURE 3).

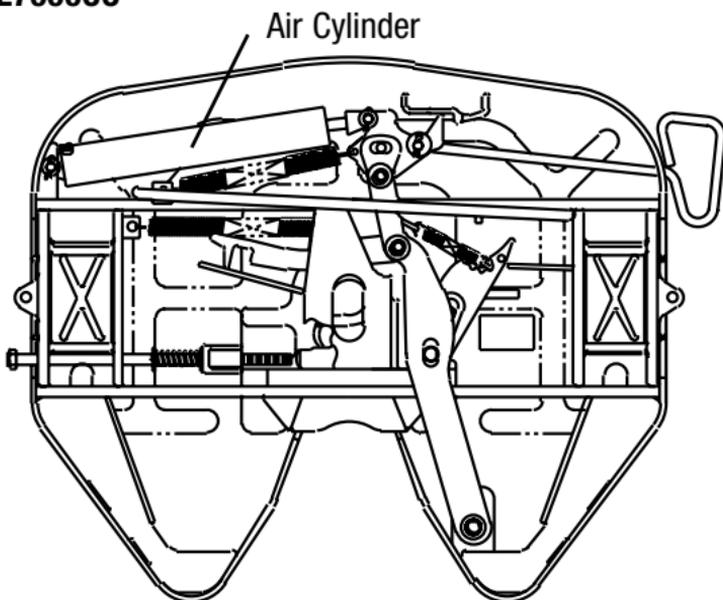
**FIGURE 3 – No-Slack® 6000/7000/7000CC/E7000/E7000CC/H7**



## Pre-service and operation

2. All Fontaine air-actuated No-Slack® 6000/7000/7000CC/E7000/E7000CC fifth wheels (see FIGURE 4) are designed to be operated with the tractor OEM air release valve system. Please reference the tractor OEM manual provided to learn how your specific air release valve functions.

**FIGURE 4 – No-Slack® 6000/7000/7000CC/E7000/E7000CC**



3. Close the locking mechanism using a test kingpin (Fontaine part number KITKPT). Repeat several times making sure that all moving parts have adequate lubrication.
4. The pull handle should always be free of grease or any substance which could prevent a firm grip, causing the handle to slip and resulting in injury.

*For helpful air actuated fifth wheel cylinder kit information scan or go to [www.fifthwheel.com](http://www.fifthwheel.com) and enter "TB-004" in search field.*



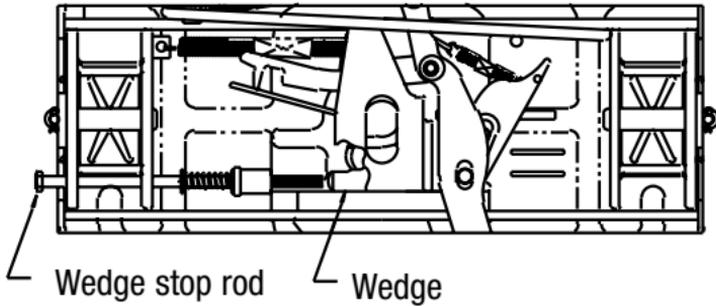
### **D. Wedge stop rod setting**

Wedge stop rod adjustment is not required as part of the pre-service procedure. It is set during the final assembly inspection at our manufacturing facility. At the first recommended P.M. (90 days or 50,000 miles whichever comes first) and every 90 days or 50,000 miles there after, the wedge stop rod should be adjusted per technical Bulletin TB-012.

## Pre-service and operation

Note P.M. intervals are recommended based on standard duty applications. Applications more severe than standard duty may require different P.M. intervals to ensure peak performance.

**FIGURE 5 – No-Slack® 6000/7000/7000CC/E7000/E7000CC/H7**



**This wedge stop rod can also be used to release a tight wedge (hard to pull handle) by tapping the rod with a hammer to release the wedge.**

*For helpful wedge stop rod adjustment video scan or go to [www.fifthwheel.com](http://www.fifthwheel.com) and enter "adjustment video" in search field and choose: Fontaine Fifth Wheel setup and adjustment.*



# Section II – Coupling instructions

### COUPLING PROCEDURE:

1. Prior to coupling, inspect the fifth wheel to ensure a proper operation.

**Warning!**



**The visual inspection is required by law. Some improper couplings can pass a “tug test” and sound is not reliable to verify proper coupling. The coupling procedure is not complete without a visual inspection. It is necessary to get out of the tractor and look. Incorrect coupling could cause the trailer to disconnect, possibly resulting in serious personal injury or death.**



**MAKE SURE YOUR FIFTH WHEEL IS IN THE OPEN (UNLOCKED) CONDITION BEFORE COUPLING**

**WARNING!** When coupling, the fifth wheel must lift the trailer. Always inflate the tractor suspension air bags prior to coupling. Coupling should not be attempted with the tractor suspension air bags deflated.

**Inflating the tractor suspension air bags while positioned underneath the trailer may result in damage to and incorrect coupling of the fifth wheel, possibly resulting in serious personal injury or death.**

- Examine the mounting assembly for securely fastened bolts.
- Tilt the fifth wheel up and down to make sure that it moves freely. Rest the fifth wheel in the proper position by tilting it to the rear of the tractor and resting it on the stops.
- Check the surface for a liberal coating of grease. The indented pockets on top of the fifth wheel act as a grease reservoir for the top surface and should be filled with grease.
- If the tractor is equipped with an air sliding fifth wheel, actuate the air cylinder and check for air

## Coupling instructions

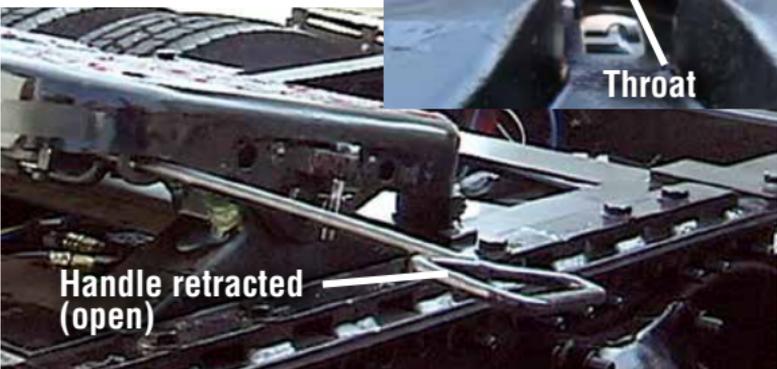
leaks. **WARNING: AIR CYLINDER DISASSEMBLY SHOULD NOT BE ATTEMPTED.**

- The fifth wheel should be in an unlocked position. When unlocked, the handle should be extended (see FIGURE 6) and the fifth wheel throat unobstructed.

**DO NOT TRY TO COUPLE A CLOSED FIFTH WHEEL.**

2. The trailer kingpin should also be inspected prior to coupling. The kingpin plate should be fully reinforced and of sufficient size to completely cover the fifth wheel. If the kingpin plate is too narrow, the uncovered portion of the fifth wheel will collect dirt and foreign matter. This material may work into the fifth wheel locking mechanism, causing wear and occasionally difficult uncoupling. This material can also cause galling of the fifth wheel and/or kingpin plate.

**FIGURE 6 – No-Slack®  
6000/7000/7000CC/  
E7000/E7000CC/H7  
open position**



*For helpful coupling video scan or go to [www.fifthwheel.com](http://www.fifthwheel.com) and enter "coupling video" in search field and choose: Video No-Slack Coupling.*



If the trailer kingpin plate is not fully reinforced, distortion can result causing:

- Non-uniform loading
- Variation in kingpin length
- Cutting and galling of the fifth wheel or kingpin plate

If the trailer kingpin plate is distorted enough to cause

## Coupling instructions

any of the conditions listed above, we recommend that a new plate be installed.

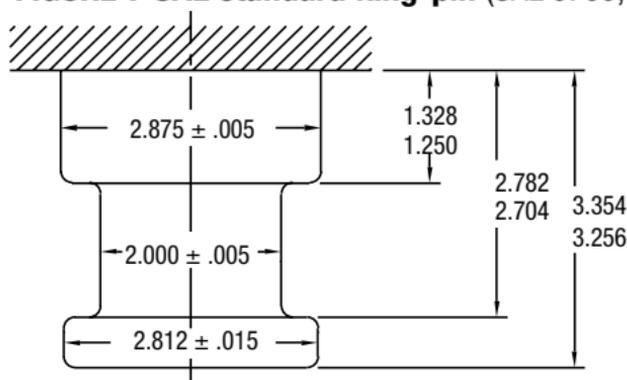
The trailer kingpin plate must be properly greased.

Fontaine Fifth Wheels are designed and manufactured for use with all trailer kingpins that conform to SAE specifications, SAE J700, February 1993 and subject to the wear limits of SAE J2228, June 1993. These specifications cover SAE 2" kingpins only.

The SAE standard kingpin can be checked using the dimensions given below (see FIGURE 7).

3. Proper tractor/trailer alignment is critical to obtain a

**FIGURE 7 SAE standard king-pin** (SAE J700, FEB 93)



secure coupling and to avoid equipment damage.

Set the trailer brakes and raise the trailer to the proper height by extending the landing legs (see FIGURE 8). If the trailer is positioned too high, the kingpin may jump the fifth wheel throat and locking mechanism altogether. Resulting damage may include: scoring the fifth wheel, bending the handle thus preventing the fifth wheel from properly locking to the kingpin, bending the kingpin, and other significant damage to the tractor cab.

Coupling should not be attempted if the trailer is too

**FIGURE 8**

Fifth wheel needs to lift up trailer.

**Slowly back into the trailer until resistance is felt.**



## Coupling instructions

low. Costly damage may be incurred to the trailer, the kingpin, the kingpin plate, the fifth wheel, and the entire tractor drivetrain.

4. To couple the fifth wheel to the kingpin, be sure the fifth wheel is positioned so that it tilts down at the rear and is resting on the stops.

Align the kingpin with the throat of the fifth wheel and ease the tractor toward the trailer. The trailer should strike the fifth wheel just at the top of the approach ramps. The fifth wheel will level with the kingpin plate and the kingpin should slide up the fifth wheel throat.

Coupling is complete when the fifth wheel is in the fully locked condition.

**Verify** secure coupling with a "tug test," by easing the tractor forward, with trailer brakes on, to feel resistance of the load. If the coupling feels secure, visually inspect the fifth wheel.

The jaw and wedge must be locked in place behind the kingpin, completely across the throat of the fifth wheel, and the pull handle must be retracted and securely latched in the secondary lock (see FIGURE 9).

**FIGURE 9 – No-Slack® 6000/7000/7000CC/E7000/E7000CC/H7 in closed position**



*Use a flashlight and go under the trailer and look into the back of the throat of the fifth wheel. The locking mechanism should be engaged across the entire throat of the fifth wheel and secured to the kingpin.*

# Coupling instructions

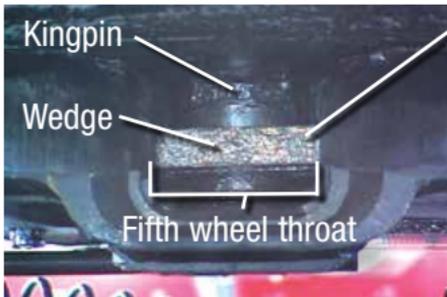
## HOW TO TELL IF THE FIFTH WHEEL IS PROPERLY LOCKED – No Slack®

Verify secure coupling with a “tug test”, by easing the tractor forward, with the trailer brakes on, to feel resistance of the load. Set the parking brakes on the tractor and trailer and get out of the tractor and visually inspect, using a flashlight, that the fifth wheel is properly closed.

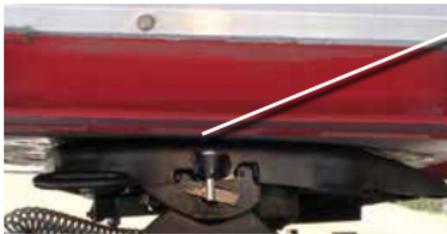
**IMPORTANT: Improperly coupled fifth wheel may in some circumstances be able to pass a “tug test”. A visual inspection is always required.**

**The locking jaw and wedge must be fully across the throat of the fifth wheel, there must be no gap between the fifth wheel and the trailer plate, and the pull handle must be within 1” or less from the skirt of the fifth wheel. All three areas of the fifth wheel must be inspected to ensure that the fifth wheel is properly coupled.**

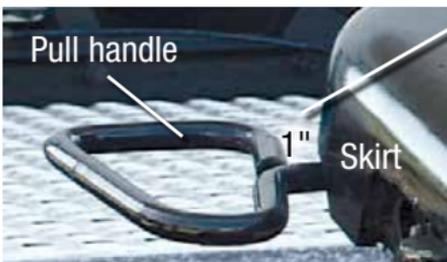
**Below are three critical areas of visual inspection that drivers must perform after every couple.**



Locking jaw and wedge must be fully across the throat of the fifth wheel



No gap between trailer bottom and fifth wheel



Gap between pull handle and skirt of wheel less than 1”.

**If the visual inspection indicates that you failed to obtain a proper couple, open the fifth wheel, inspect for damaged components, and repeat the coupling sequence.**

### No-Slack E7000/E7000CC series LST (Lock Sensing Technology)

E7000/E7000CC Series fifth wheels are equipped with internal sensors to detect components in the fifth wheel that confirm a proper couple (see FIGURE 12). When installed and powered, a visual indicator on either a display box or integrated into the dash shows the status of the fifth wheel lock.

**The dash indication provides an extra check to supplement the driver's visual inspection and pull test as outlined on page 14-15.**

**FIGURE 10**



When the fifth wheel is ready to couple the “unlocked” indicator is illuminated in red (see FIGURE 10). If this is flashing, check to make sure fifth wheel is open prior to attempting couple.

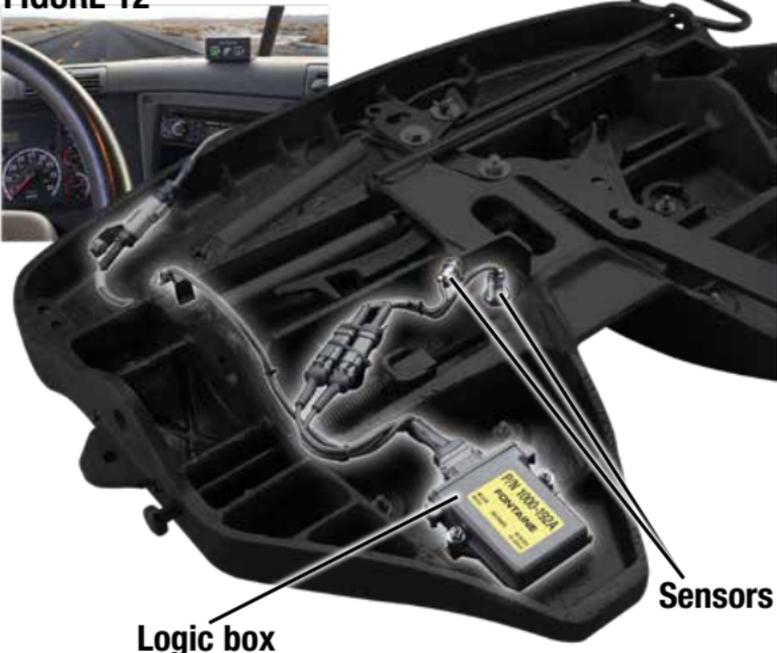
**FIGURE 11**



When coupled a “locked” indicator (see FIGURE 11) in green illuminates and now can be verified with a “tug test” and visual inspection (refer to previous page).

For all other troubleshooting, refer to TB-062 or the operator’s manual for the integrated instrumentation.

**FIGURE 12**



## Coupling instructions

---

### SLIDE ADJUSTMENT



**Under no circumstances should a sliding fifth wheel be repositioned while the tractor and trailer are in motion. This could result in serious personal injury or death.**

**Do not attempt to slide the fifth wheel until all persons are clear of the vehicle.**

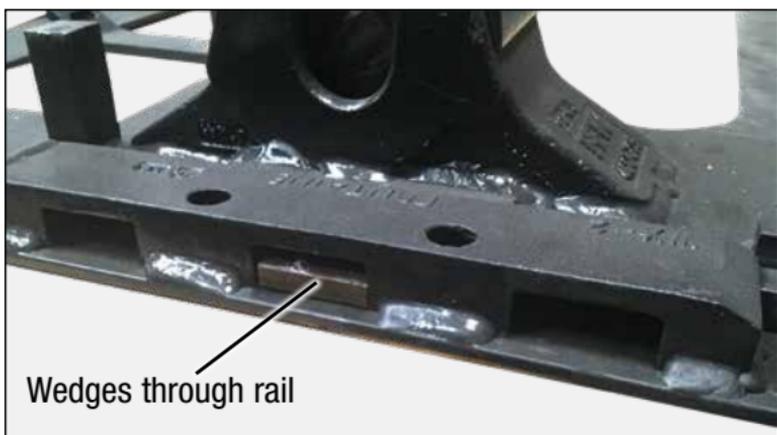
**Note: The fifth wheel must be in the locked position when changing slide positions.**

To position an air sliding fifth wheel:

1. Set the trailer brakes.
2. Unlock the cab control air valve and allow the air cylinder to retract the locking wedges.
3. Ease the tractor forward or backward to move the fifth wheel to the desired position.
4. Lock the air valve.

After the fifth wheel is properly positioned, inspect the locking wedges to ensure that they are fully engaged in the slide rail pockets. (see FIGURE 13)

**FIGURE 13**



## Coupling instructions

---

### UNCOUPLING PROCEDURE:

1. Prior to uncoupling, set the trailer parking brakes. Back the tractor gently against the trailer. This will release the load on the fifth wheel locking mechanism.

**IF THE TRUCK HAS AN AIR SUSPENSION, DO NOT DUMP THE AIR BEFORE OPENING THE FIFTH WHEEL. DOING SO MAY CAUSE A HARD TO OPEN SITUATION.**

2. Block the trailer wheels. If poor ground conditions exist you may have to provide a base for the trailer landing gear.
3. Lower landing gear until it contacts the ground. Give extra turns to reduce load on fifth wheel. **DO NOT RAISE TRAILER OFF OF THE FIFTH WHEEL.**
4. Disconnect air lines and open the fifth wheel.
5. Slowly drive tractor from under trailer.

### **Section III – Inspection and maintenance procedures**

**WARNING! Do not use any fifth wheel that has damaged components or fails to operate properly.**

Fontaine recommends that preventative maintenance be performed after 90 days or 50,000 miles, whichever comes first and every 90 days or 50,000 miles thereafter.

Note: P.M. intervals are recommended based on standard duty applications. Applications more severe than standard duty may require different P.M. intervals to ensure peak performance.

Using a suitable solvent, degrease the fifth wheel and mounting brackets and inspect for:

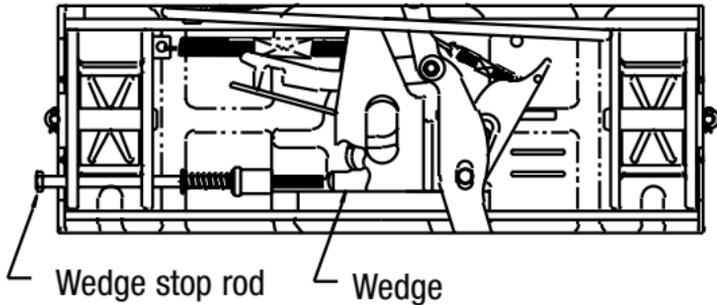
1. Cracks in the fifth wheel assembly, mounting brackets, and mounting parts.
2. Wear and/or damage to moving parts.
3. Loose nuts and bolts in the fifth wheel and in the mounting hardware.
4. Securely fastened and properly working springs.
5. Check to see if both bracket pins are in place and secured by retainer pins and cotter pins.
6. Free front to rear rock on brackets with greaseless liners. If the fifth wheel does not rock freely, remove the top plate and inspect the bracket liners. Replace liners that are broken or have worn excessively. Check the bracket liner thickness at every scheduled maintenance. Replace liners if the thickness is less than .125" at the top of the liners.
7. Proper operation of the slide locking mechanism. Check for air leaks in the cylinder and supply line.
8. Wedge stop rod setting: Close the fifth wheel using a test kingpin (Fontaine part number KITKPT). Push on the wedge stop rod. Open and close wheel to make sure the 1/4" adjustment is obtained.

(Extends from the side of the top plate and looks like the head of a bolt). It should move in 1/4" with hand pressure, then spring back. To obtain a proper setting,

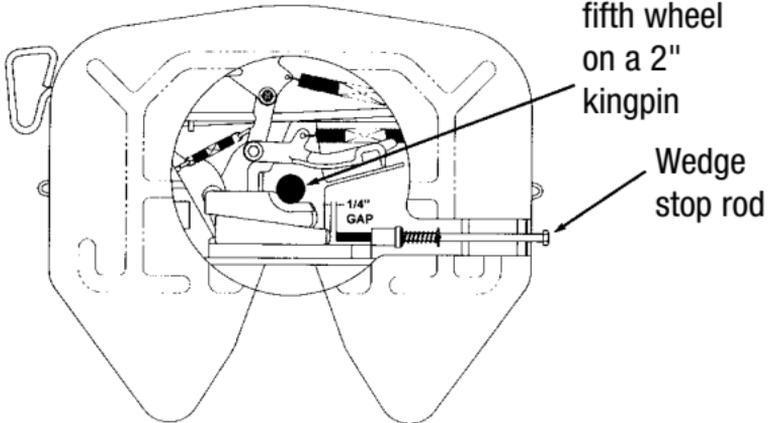
## Inspection and maintenance procedures

turn the wedge stop rod clockwise to reduce the dimension and counter-clockwise to increase it. Adjust until the free travel is 1/4" (see FIGURES 14 and 15). This will allow the automatic slack adjustment feature of the Fontaine fifth wheel to function properly.

**FIGURE 14 – No-Slack® 6000/7000/7000CC/E7000/E7000CC/H7**



**FIGURE 15 – Wedge stop rod setting**



*For helpful wedge stop rod adjustment video scan or go to [www.fifthwheel.com](http://www.fifthwheel.com) and enter "adjustment video" in search field and choose: Fontaine Fifth Wheel setup and adjustment.*



---

## Lubrication

Follow the instructions provided in the Pre-Service Procedure on pages 5-9.

Periodically remove the fifth wheel to clean old grease from the bracket grease channels to help insure an even grease distribution of fresh grease.

Special precautions should be taken during cold weather to ensure that the Fontaine No-Slack<sup>®</sup> locking mechanisms operate freely. Ice and sludge can build up and lubricants become thick and binding at low temperatures. When the temperature drops below freezing, Fontaine recommends a thorough cleaning of the latching mechanism using a suitable cleaner or degreaser to make sure that all moving parts operate freely. Lubricate the fifth wheel prior to opening and closing (see FIGURE 16 on next page). Grease the jaw and wedge on top and bottom. Separate the jaw and wedge with a large screwdriver and distribute the grease along the full length of the jaw and wedge mating surfaces. Open and close the fifth wheel several times to further distribute the grease.

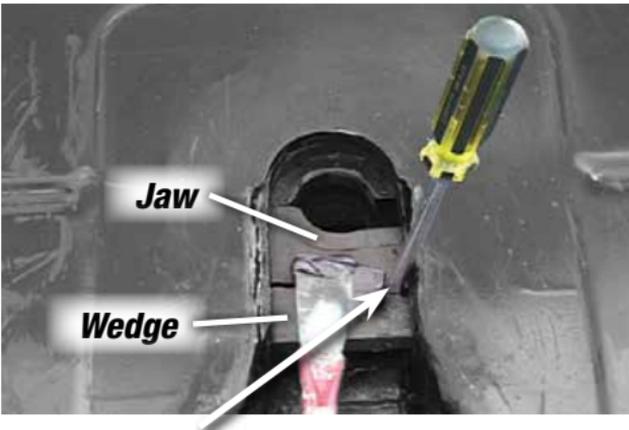
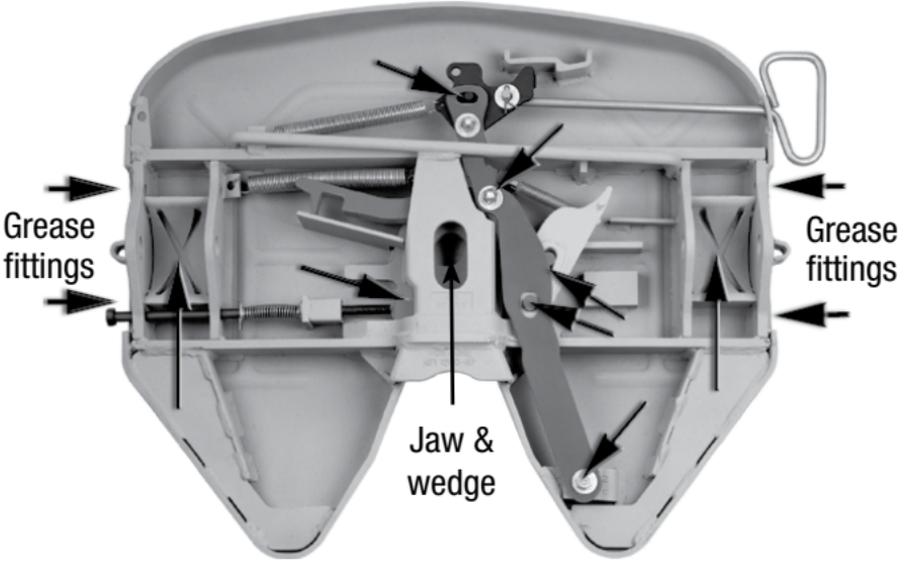
**Fontaine suggests the use of a lithium complex grease when applying lubricant. (Areas or regions that experience extreme and/or prolonged freezing temperatures should consider using a less viscous lubricant such as 90 weight oil, diesel fuel, kerosene, motor oil, etc. Doing so will help ensure proper movement/lubrication of the latching mechanism. Fontaine suggests contacting your specific lubricant manufacturer for guidelines on mixing compatibility of any lubricant. In cold weather applications please refer to technical bulletin TB-008 and LT-203. Technical bulletins are available at [fifthwheel.com](http://fifthwheel.com) under Literature menu).**

The regular performance of the routine, "90-Day/50,000 Mile Preventative Maintenance Procedure," is also recommended.

# Inspection and maintenance procedures

**FIGURE 16**

**Clean oil/grease all moving parts (arrows)**



Separate jaw and wedge with screwdriver here – grease full length.

For helpful lubrication video scan or go to [www.fifthwheel.com](http://www.fifthwheel.com) and enter "grease no-slack video" in search field and choose: How to Inspect/grease No-Slack® Jaw and Wedge





---

**If you have any questions concerning your fifth wheel, our Customer Service Department is available to help you.**

**Email: [info@fifthwheel.com](mailto:info@fifthwheel.com)**

**Phone: (800) 874-9780.**

 Get the app @ [FifthWheel.com/app](https://FifthWheel.com/app)

 [FontaineFifthWheel](https://FontaineFifthWheel)

 [@FifthWheelParts](https://@FifthWheelParts)

**FOR YOUR SAFETY USE ONLY GENUINE  
FONTAINE SERVICE PARTS. USING PARTS  
THAT DO NOT MEET FONTAINE  
SPECIFICATIONS WILL VOID WARRANTY.**

**After fifth wheel is installed these  
important instructions must be permanently  
retained in the tractor glove box.**

## **WARNING!**

**Failure to follow these instructions could cause  
a hazardous operating condition resulting in  
serious personal injury or death.**



**FONTAINE®**  
**FIFTH WHEEL**

**3520 Industrial Way • Jasper, AL 35501**  
**800.874.9780 • Fax 800.445.6130**  
**[www.fifthwheel.com](http://www.fifthwheel.com)**